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Rubber Molding Material Selection ChartASTM D2000 / SAE J 2000 BF, BG, BK, CH BA, CA, DA FC, FE, GE BC, BE AA AA, BA HK DH AA, BA FK BG Temperature Range °F -40°F To 250°F -60°F To 300°F -100°F To 450°F -50°F To 250°F -60°F To 175°F -50°F To 225°F -25°F To 400°F -30 Jan 5th, 2024Rubber Molding CapabilitiesASTM D2000/SAE J200 GE, FC, FE AA, BA, CA, DA

BC, BE AA, BA BF, BG AA AA, BA ASTM Designation VMQ EPDM CR SBR NBR NR IIR Physical Properties SG, Basepolymer (g/cc) 1.0 - 2.0 0.86 1.23 - 1.25 0.94 1.0 0.93 0.92 Hardness (ShoreA Feb 17th, 2024Notes Injection Molding Machine MaintenanceInjection Molding Machine Maintenance Notes Page 4 C. Some Machines Will Have A Limit Switch, Or Switches, On The Clamp To Prevent Over-travel Of The Mold Height Adjustment. 1) Prevents Damage To The Mold. 2) Prevents Rear Clamping Platen From Coming Off The Machine Ways. D. Activate These Switches And Verify That The Pump Motors Shut Off. Feb 16th, 2024.

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