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PARAMETERS TVON = 0 ISO = 1 I/O = 0 (if Using Port
1), I/O = 2 (if Using Port 2) PWE = 1 TAPEF = 0 CNC
Parameter Port 1 (M5) Port 2 (M74) 0002 1xxxxxx1 - 0050 - - 1xxxxxx1 0038 01xxxxxx Xx01xxxx 0552 10 0253 - - 10 Punching Procedure Punch NC Par Mar
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