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The Tool Holder Is Flush With The Face Of The Turret. 4) Tighten VDI Allen Bolt To Recommended Torque. For VDI 40 Tooling, The Recommended Torque Is 35 To 45 Ft-lb (Global CNC Industries). Installation Of Tools In Live Tooling Holders . 1) Insert The Tool Bit Into An ER-32 Collet. T May 6th, 2024

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MAINTENANCE OF THE TM SERIES MILL ... Productivity Inc – Haas CNC Mill Operator Manual – NG2 – 12/27/18 Page 12 This Diagram Shows A Front View Of The Grid As It Would Appear On The Mill. This View Shows The X And Y Axes As The Operator Faces The Mill. Note That At The Intersection Of The Two Lines, A Common Zero Point ... Jan 8th, 2024

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