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PASSENGER HEATER INSTALLATION INSTRUCTIONS
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Leaving Enough Of A Service Loop Under The Hood To
Allow The Hood To Close Easily, Without Kinking The
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Gator Machine Should Be Fitted With The John Deere
Heavy Duty Leaf Spring Kit, Deere Part #BM20433.
Use The Following Torque Settings For All ROPS
Fasteners: For 3/8" Bolts, 42 Ft-lbs, For 1/2" Bolts, 73 Ft-

lbs. 1. Remove 2-post ROPS Guard, But Keep ROPS Fasteners To Be Re-used Later, And 4th, 2024.

Gator 4 Passenger Heater Installation Rev. AP. 1 Of 9

P/n: 1m-9ph20s53 Rev. A, 5/18/15 John Deere Gator

Xuv 825i S4 And 855d S4 4 Passenger Heater

Installation Instructions (p/n: 9ph20s53) 12th,

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