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### **Drill Size Number Drill Size Letter Drill Size Fraction ...**

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### **CHAPTER 9: DRILL AND CERMONY DRILL PROCEDURES**

Page71. Depth: This Is A Space From The Front To The Rear Of A Formation,

Including The Front And Rear Elements. Distance: This Is The Space Between Elements That Are One Behind The Other. The Distance Between Individuals Is An Arm's Length Plus 6 Inches, Or Approximately 36 Inches, Measured From The Chest Of One 4th, 2024

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**NPT & NPTF NPS & NPSF Drill Size\* Pitch Drill Size (TPI ...  
Tap Drill Charts | National Pipe Threads NPT & NPTF NPS & NPSF Pipe Tap  
Size Pitch (TPI) Drill Size\* (inch) Pitch (TPI) Drill Size ( 20th, 2024**

**Drill & Ceremony: Close Order Drill - Virginia  
•Heels Together, Form A 45-degree Angle. • Keep The Legs Straight  
Without Locking Knees. • Body Erect, Chest Lifted, Shoulders Square. •  
Head Erect, Face Front With Chin Drawn In • Let The Arms Hang Straight  
Without Stiffness. • Curl Fingers, Tips Of The Thumbs Are Alongside And  
Touching The First Joint Of The Fore 14th, 2024**

**BSW BSPP BSPT Pitch Drill Size Pitch Drill Size\* (TPI ...  
Tap Drill Charts | British Standard Pipe Threads BSW BSPP BSPT Pipe Tap  
Size Pitch (TPI) Drill Size (inch) Pitch (TPI) Drill Size (inch) Pitch (TPI 21th,  
2024**

**THREAD TAP DRILL CLEARANCE SIZE DRILL SIZE # 0-80 # 56 ...  
The Values Listed In The Chart Above Are The Recommended Values For A  
Class 2 Thread Fit. The Clearance Drill Sizes Listed Are The Most  
Commonly Used Sizes. #0 DIA = .059 #1DIA = .073 #2 DIA = .086 #3 DIA =  
.099 #4 DIA = .112 #5 DIA = .125 24th, 2024**

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