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PID 1:2K 0 2 0:5 3 7 7 5 (24) Example Consider The Reaction Curve Shown In figure 9. The Goal Is Derive The PID Control Parameters. From The Graph We Have: $K = 3$; $\tau = 2$; $Z_n = 1$, From Which We Get $K_P = 0.2$ (25) $\tau_I = 4$ (26) $\tau_D = 1$ (27) Additional Reading Model Based Design Methods Two Methods Are Discussed H May 1th, 2024

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