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Roller Roller Common Journal Common Journal Dia. Cam Reg'd. Dia. Mar 4th, 2024

#### OIL PANS P/N 302-20, 302-20BK, & 302-21

Oil Filter (AC Delco® PF64 Or Equivalent) Oil REMOVAL: 1. Remove The Oil Level Indicator Tube. 2. Remove The Bolt And The Left Rear Transmission Cover. 3. Remove The Starter Motor Assembly. 4. Remove The Engine Oil Cooler Adapter. 5. Remove The Bolt And Right Transmission Cover. 6. Disconnect The

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